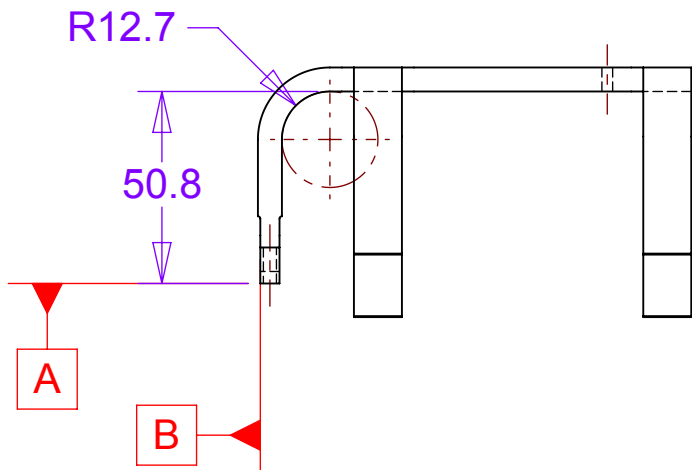
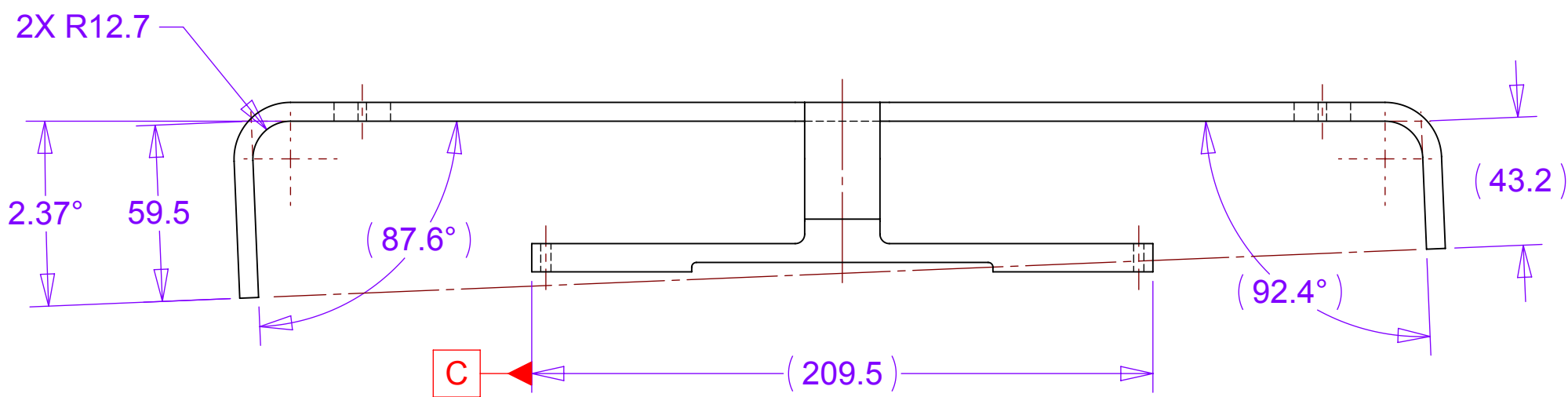
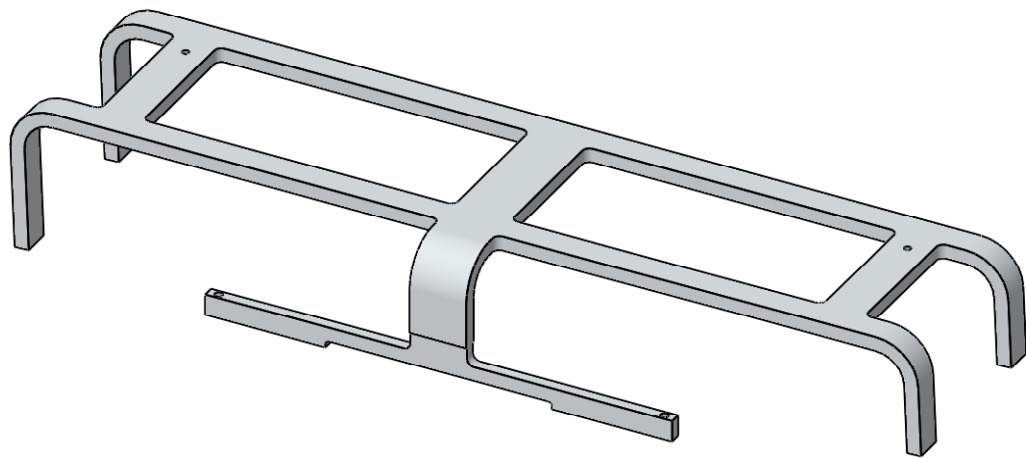
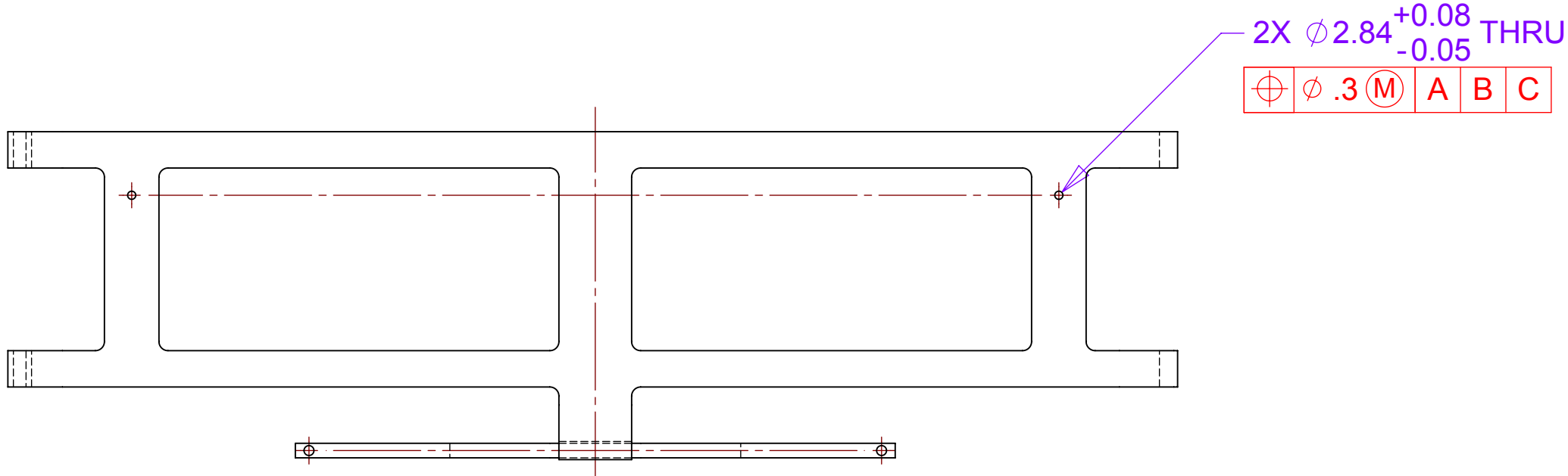


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REV	REVISIONS	DATE	APPROVED
	DESCRIPTION		

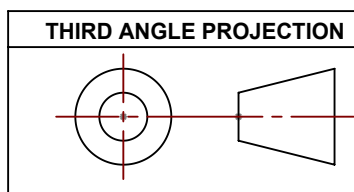


NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

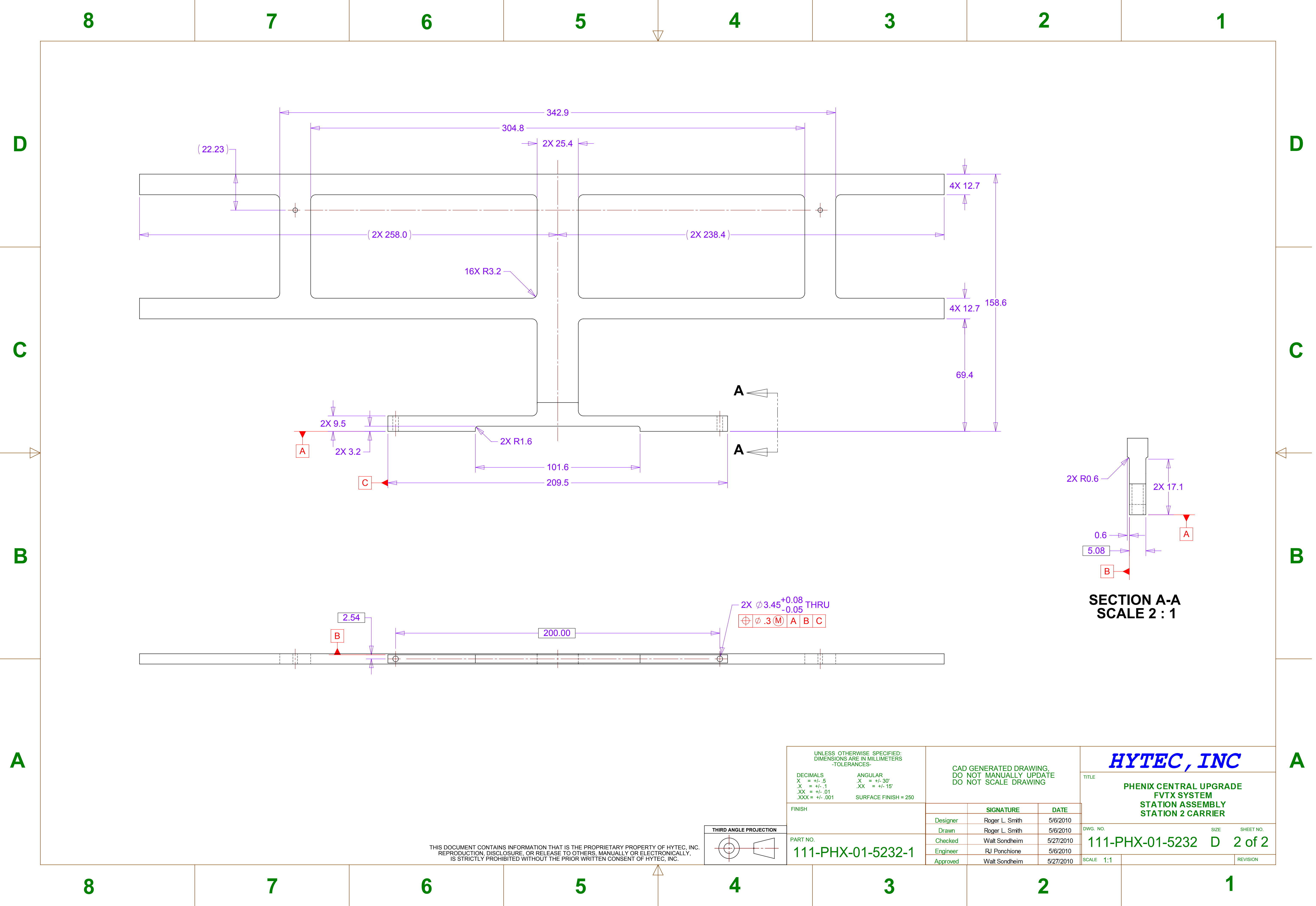
MATERIAL: 6061-T6 ALUMINUM

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RELEASED
DOCUMENT

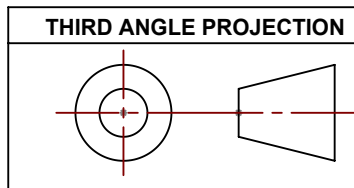


UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<i>HYTEC, INC</i>			
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001	ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250			TITLE PHENIX CENTRAL UPGRADE FVTX SYSTEM STATION A ASSEMBLY STATION 2 CARRIER			
FINISH			SIGNATURE	DATE	DWG. NO. 111-PHX-01-5232	SIZE D	SHEET NO. 1 of 2
		Designer	Roger L. Smith	5/6/2010			
		Drawn	Roger L. Smith	5/6/2010			
		Checked	Walt Sondheim	5/27/2010			
		Engineer	RJ Ponchione	5/6/2010			
PART NO. 111-PHX-01-5232-1		Approved	Walt Sondheim	5/27/2010	SCALE 1:2		REVISION

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DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR .X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250		TITLE PHENIX CENTRAL UPGRADE FVTX SYSTEM STATION ASSEMBLY STATION 2 CARRIER	
FINISH			SIGNATURE	DATE	
PART NO. 111-PHX-01-5232-1		Designer	Roger L. Smith	5/6/2010	DWG. NO.
		Drawn	Roger L. Smith	5/6/2010	SIZE
		Checked	Walt Sondheim	5/27/2010	SHEET NO.
		Engineer	RJ Ponchione	5/6/2010	111-PHX-01-5232 D 2 of 2
		Approved	Walt Sondheim	5/27/2010	SCALE 1:1
					REVISION